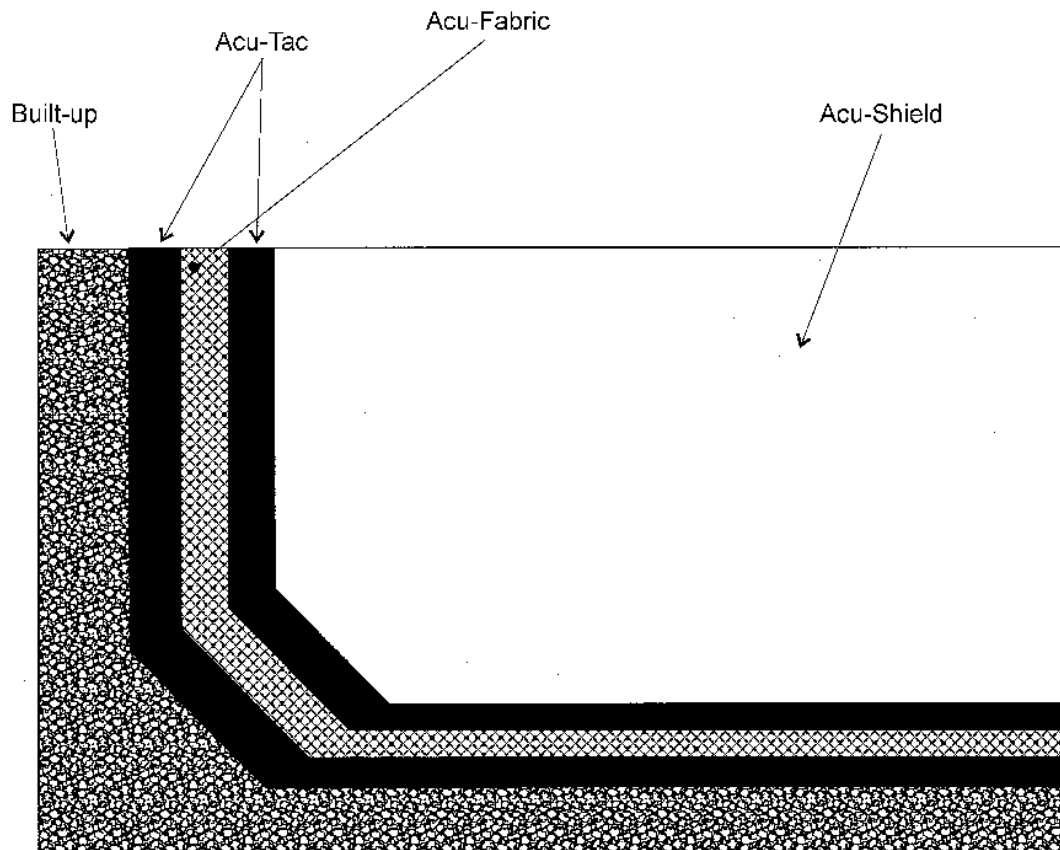


ROOFING DETAILS FULL FABRIC on SMOOTH BUILT-UP



1. Apply a heavy coat of ACU-CAULK:FG to the perimeter of the penetration to a thickness of 40 - 60 mils. Feather out the edges at least 4" past the repaired area.
2. The roof shall be primed with ACU-TAC at a rate of 2.5 gallons per 100 square feet. While the ACU-TAC is still wet roll out 44" ACU-FABRIC, making sure there are no wrinkles or puckers in the ACU-FABRIC. Then apply a second coat of ACU-TAC to the top of the ACU-FABRIC at a rate of 2.5 gallons per 100 square feet, making sure the ACU-TAC is completely saturated. Allow 24 hours to dry before top coating with ACU-SHIELD.
3. Apply ACU-SHIELD elastomeric coating by airless spray equipment or brush and roller, using a multi-coat technique to ensure an even application to the entire roof surface. (See coating application for proper application rate of our ACU-SHIELD system).

Our suggested installation specifications are based on information from laboratory and field testing which we believe to be reliable and correct; however, accuracy and completeness of said tests are not guaranteed and not to be construed as a warranty, either expressed or implied. Since the use of the material is beyond manufacturer's control, buyer assumes all risk whatsoever as to their use or results obtained. We guarantee our products to conform to Advanced Coating Systems, Inc. quality control. Advanced Coating Systems, Inc. warrants only the standard quality of material. Manufacturer's sole responsibility shall be to replace that portion of the product of this manufacturer which proved to be defective.